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IN THE CLAIMS:

1 - 18. (canceled)

19. (currently amended) In a A nonaqueous electrolyte secondary battery including comprising a positive electrode containing a positive active material, a negative electrode containing a negative active material, and a nonaqueous electrolyte, and having an end-of-charge voltage of at least 4.3 V,

said secondary battery-being characterized in that wherein said positive active material comprises lithium cobaltate in which a lithium transitional metal oxide containing Li and Co and having a layered structure and further comprises Zr and Mg are contained by mixing their source materials in the preparation of the positive active material by a heat treatment; said 2r and Mg are contained in said lithium cobaltate in the total amount of not greater than 3 mole %, based on the total amount of the aforementioned elements and cobalt present in the lithium cobaltate; a 2r containing compound after the heat treatment exists in the form of particles sintered with particle surfaces of the lithium cobaltate; and 2r is detected in the particles of the 2r containing compound but not detected in the lithium cobaltate particles.

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20. (canceled)

21. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 19, characterized in that said Zr and Mg are contained substantially in the equimolar amounts.

22. (canceled)

- 23. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 19, characterized in that said positive active material and said negative active material other than metallic lithium are contained such that when an end-of-charge voltage is prescribed at 4.4 V, a ratio in charge capacity of the negative electrode to the positive electrode is 1.0 1.2.
- 24. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 19, characterized in that said nonaqueous electrolyte contains a cyclic carbonate and a chain carbonate, as a solvent, and the cyclic carbonate content of the solvent is 10 30 % by volume.

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- 25. (previously presented) The nonaqueous electrolyte secondary battery as recited in claim 19, characterized in that said positive electrode contains, as an electrical conductor, a carbon material in the amount not to exceed 5 % of the total weight of the positive active material, the conductor and a binder.
- 26. (withdrawn) A method of using a nonaqueous electrolyte secondary battery characterized in that a nonaqueous electrolyte secondary battery including a positive electrode containing a positive active material, a negative electrode containing a negative active material other than metallic lithium and a nonaqueous electrolyte is charged at an end-of-charge voltage of at least 4.3 V, said positive active material comprising lithium cobaltate in which 2r and Mg are contained by mixing their source materials in the preparation of the positive active material by a heat treatment, said 2r and Mg being contained in said lithium cobaltate in the total amount of not greater than 3 mole %, based on the total amount of the aforementioned elements and cobalt present in the lithium cobaltate, said 2r after the heat treatment being present in the form of particles of a 2r-containing compound that are sintered with particle surfaces of the lithium cobaltate,

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and said Zr is detected in the particles of the Zr-containing compound but not detected in the lithium cobaltate particles.

- 27. (withdrawn) The method of using a nonaqueous electrolyte secondary battery as recited in claim 26, characterized in that in said positive active material, Mg is detected in both of said 2r compound particles and said lithium cobaltate particles.
- 28. (withdrawn) The method of using a nonaqueous electrolyte secondary battery as recited in claim 26, characterized in that said Zr and Mg are contained substantially in the equimolar amounts.
- 29. (withdrawn) The method of using a nonaqueous electrolyte secondary battery as recited in claim 27, characterized in that said 2r and Mg are contained substantially in the equimolar amounts.
- 30. (new) \underline{A} nonaqueous electrolyte secondary battery comprising a positive electrode containing a positive active material, a negative electrode containing a negative active

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material and a nonaqueous electrolyte, and having an end-of-charge voltage of at least $4.4~\mathrm{V}$,

wherein said positive active material comprises a lithium transitional metal oxide containing Li and Co and having a layered structure and further comprises Zr and Mg.